

Order 2163

March 21



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G02931-3G-3

Job Sheet 170220



Part No: RBW6705G02931-3G-3

Job Qty: 2 ea

Part Name: Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G02931-3G Rev 1 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Machining		SL 18-3-6
110	Mori Seiki	2 pcs	1/31/18	1/31/18	0.00	0.50	MORI SL-154		SL
120	QC	2 pcs	1/31/18	1/31/18	0.00	0.00	QC2		SL
130	QC	2 pcs	1/31/18	1/31/18	0.00	0.00	QC8		SL
140	Packaging	2 pcs	1/31/18	1/31/18	0.00	0.00	Packaging3	6A	SL - L. 18-03-07
150	QC21-SA	2 Ea	1/31/18	1/31/18	0.00	0.00	QC21		6A

Part Op Descriptions: 110 - 1-Machine as per folio FB696 FOLIO REV: _____ DWG REV: _____ 2-Debur

21
9-80

MAR 06 2018

MAR 12 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	8953K91	1	5	0	0

SC15402

64

Part Specifications

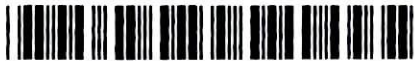
Specifications could not be found.

Plex 1/11/18 12:22 PM Dart.lajeunesse.marie



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Container No: S048469



Part: RBW6705G02931-3G-3

Job No: 170220

Serial No/Batch: S048469

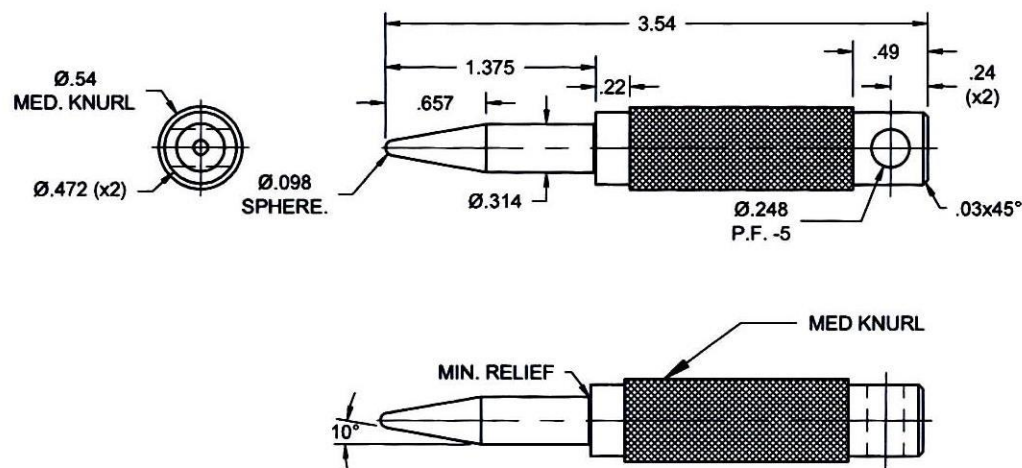
Revision: 1

Inspector:

Date: 03/06/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	-3 CORRECTED VIEWS.	3/8/13	BIM GE



(-3)
PIN

SH... Y
R...
EN...
UNCON...
SUBJEC...
WITH...
WO...
NO...

170220 MJS
18-01-11

NOTES

1. PART OF KIT RBW6705G00131-3G.

RED BARN MACHINE			
TITLE BLOCK SIMULATION TOOL, T/R ACTUATOR			
DWG NO. RBW6705G02931-3G-3			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS 1/32 ANGLES ± 5°		DRAWN BY: PERRITT APPROVED: <i>D. Med</i> HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AGUSTA	
SCALE NTS	DATE 1-28-10	SHEET 3 of 4	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

